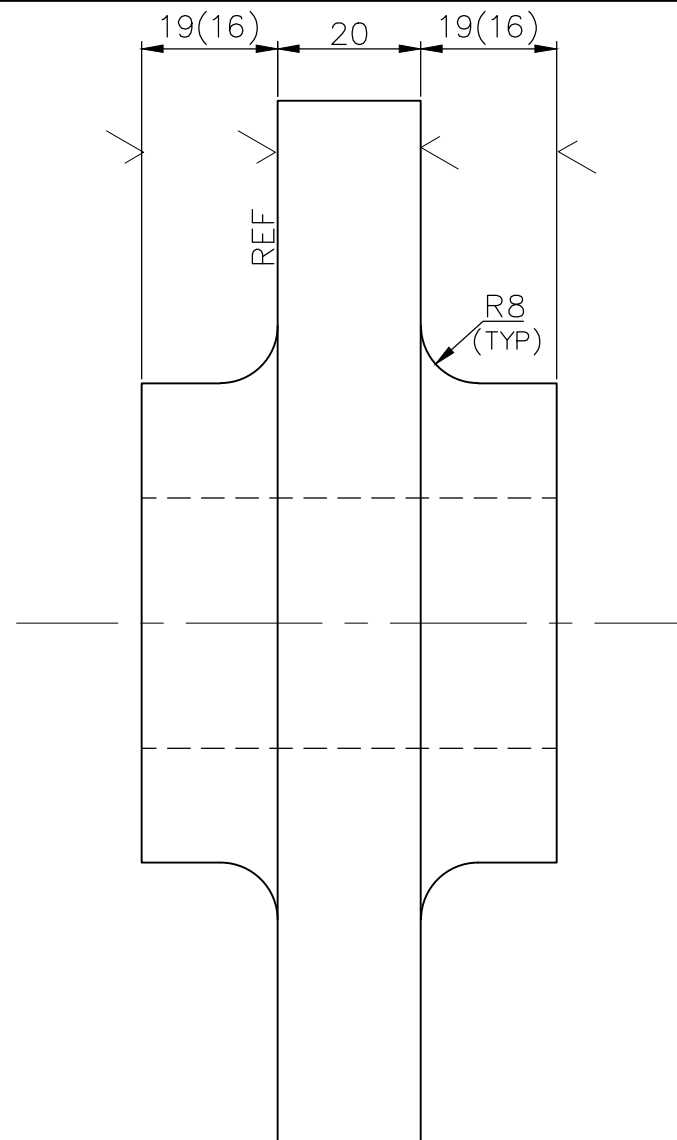
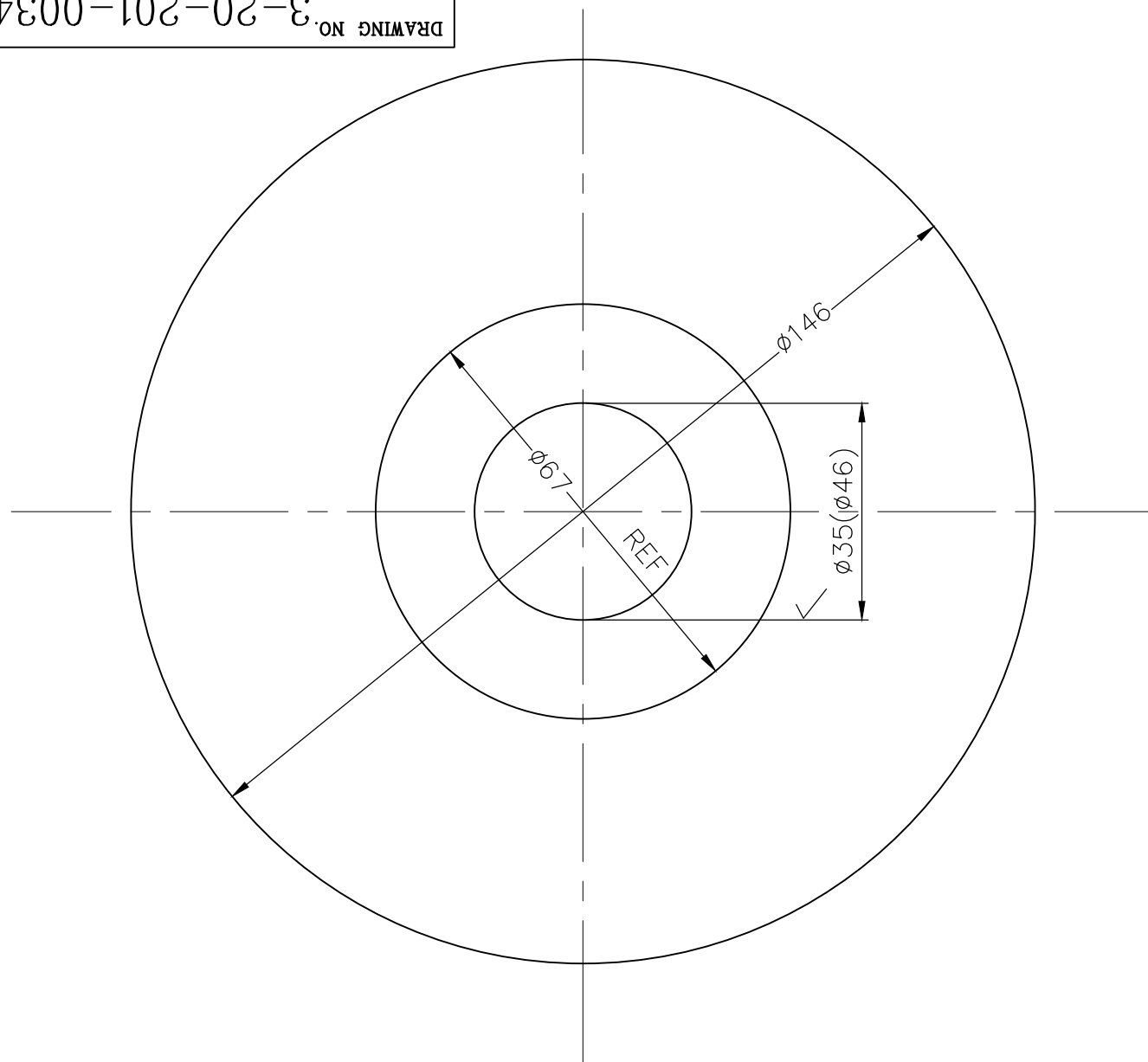


DRAWING NO. 3-20-201-00346



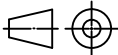
NOTES:—

1. ✓ MARKS INDICATE THE SURFACES TO BE MACHINED FURTHER.
2. NECESSARY MACHINING ALLOWANCES ARE ALREADY INCLUDED IN THE INDICATED DIMENSION. THE FINISH MACHINED DIMENSIONS ARE GIVEN IN BRACKETS FOR INFORMATION ONLY.
3. MATERIAL STANDARD FOR THE CASTING IS TO BE ADHERED AS APPLICABLE.
4. UNSPECIFIED RADII ARE TO BE 3mm MAXIMUM.
5. REFER DRAWING No. 3-20-201-00122 FOR MACHINING.

REV 06	DATE 05.07.12	ALTERED CHD & APPD	J.S S.K.G & K.S
DRAWING UPDATED AND REDRAWN.			
DCN : SB : 801294 / 5014784			

O2	1	CASTING	920058090200	ASTM A216 Gr. WCB	CERTIFY			3.28		
O1	1	CASTING	920058090000	ASTM A48 CL40B				3.28		
STYLE NO	NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITE N

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME V.ARUMUGAM	SIGN V.A	DATE 11.06.01	NO. OF VALVE
					CHD	K.SRIDHARAN	K.S	11.06.01	
					APPD	S.NATARAJAN	S.N	11.06.01	
DEPT SB			SCALE NTS	WEIGHT (KG). -	REFERENCE INFORMATIONS				NO. OF ITEM
CODE 330									
TITLE ELEMENT GEAR CASTING					CARD CODE U 01	DRAWING NO. 3-20-201-00346			REV 06